2.34 DIA. CORE
-4° DRAFT
PER SIDE
4 PLS. EQ.
SPACED ON
13.000 DIA. B.C.
"C" DIA. BORE
FOR P.F. VANDAL
RESISTANT COVER "C"

1.12 DIA. CORE
PLUS 7° DRAFT
PER SIDE
4 PLS. EQUALLY
SPACED ON
13.00 DIA. B.C.

0.03 DIA. ±0.008
PLUS 3°
DRAFT
PER SIDE

13.00
SO.

JOB# 2235-2

AKRON FOUNDRY COMPANY
8" ANCHORE BASE-DIA. POCKETS
7-12-06 356.76 AF-TB1-8"-2