CASTING CAN BE SUPPLIED WITH AN AS CAST 9.045 DIA. ±.030 TAPERED CORE OR FINISHED STRAIGHT BORE

.63 R PLUS 7° DRAFT
12 1/4" THRU 14" DIA. I.C.
(4) PLS. EQUALLY SPACED
WHEN USING A STANDARD
SOCKET FOR A HEAVY
DUTY 1" NUT AND 2.00
DIA. WASHER

3.80 ± .03

9.045 ± .030
PLUS .000
3" D.P.T.
PER SIDE

9.00 DIA.
PLUS 3°
DRAFT

12.76 SQ.

RECOMMENDED BOLT - 1/4-20 N.C. X 5/8 LG. STAINLESS STEEL PLAIN HEX WASHER HEAD TYPE