

VERIFIED 4-8-03

CASTING CAN BE SUPPLIED WITH AN AS CAST 10.045 DIA. TAPERED CORE OR FINISHED STRAIGHT BORE IN EITHER 1" OR 1 1/4" ANCHORAGE

S-2661-.01

.56 R SLOT PLUS 5° DRAFT PER SIDE TYP. (4) CORNERS
EQ. SPACED ON 13.00 DIA. THRU 15.00 DIA. BOLT CIRCLES
2.00 DIA. O.D. WASHER TO BE USED ON 13.00 DIA. B.C. ONLY
FOR 15.00 DIA. B.C. & FOR USE WITH BOTTOMING LEVELING
NUTS ADJUSTMENT USE 2 3/4 DIA. O.D. X 1/2 THICK WASHERS

12.94 SQ.
MINUS 5°
PER SIDE

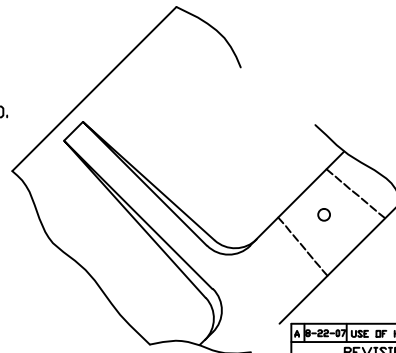
10.04 DIA.
BORE ± .010
 .000

JOB# 8204-S-1 / 1" ANCHORAGE / SUPPLIED WITH TAPERED CORE I.D. OR BORED I.D.

JOB# 8204-S-2 / 1 1/4" ANCHORAGE / SUPPLIED WITH TAPERED CORE I.D. OR BORED I.D.

1" ANCHORAGE WITH 1" H.D. NUT CAN BE USED ON A 13.50 DIA. BOLT CIRCLE WITH A 2.12 O.D. DIA. WASHER MAX. CAN BE TIGHTENED WITH A 3/4 DRIVE THIN WALL SOCKET WITH 2.125 O.D.

1 1/4" ANCHORAGE CANNOT BE USED ON A 13.00 DIA. INBOARD BOLT CENTER BOLT COVERS CANNOT BE USED WITH 1 1/4" ANCHORAGE THE ON OUTBOARD 15.00 DIA. BOLT CENTER DUE TO INTERFERENCE WITH WASHER AND NUT



JOB# 8204-S-1 / 8204-S-2

AKRON FOUNDRY COMPANY

10" ANCHOR BASE

A 0-22-07 USE OF H.D. NUT ADDED	11-7-00	356 T6	10"-1992-S
REVISIONS	FULL	L. YERGIN	

CAUTION: WHEN INSTALLING BASE WITH LEVELING NUTS & WASHERS, USE LARGEST POSSIBLE WASHER SIZE & GROUT ENTIRE UNDERSIDE TO OBTAIN OPTIMUM STATIC LOAD

RECOMMENDED BOLT - 1/4-20 N.C. X 5/8 LG. STAINLESS STEEL PLAIN HEX WASHER HEAD TYPE